Product Owner's Manual

Commercial Products

Treadmills:

- 954i
- 932i

Ellipticals:

- EFX534i
- EFX532i

Cycle:

- 842i

PRECOR® USA
move beyond®

Important Safety Instructions

When using Precor equipment, always take basic precautions, including the following:

- Read all instructions before using the equipment. These instructions are written to educate patrons and other users in the proper use of the equipment.
- Other sections in this manual provide more details of safety features. Be sure to read these sections and observe all safety notices.
- Before beginning any fitness program, make sure all users see a physician for a complete physical examination.

  Il est conseillé de subir un examen médical complet avant d'entreprendre tout programme d'exercise. Si vous avez des étourdissements ou des faiblesses, arrêtez les exercices immédiatement.

DANGER **Before cleaning it, always unplug the equipment from its power source to reduce the risk of electrical shock. Before cleaning self-powered equipment, disconnect the optional power adapter.**

WARNING To reduce the risk of burns, fire, electric shock, or injury, take the following precautions:

- Do not allow children or people unfamiliar with its operation on or near the equipment. Do not leave children unsupervised around the equipment.
- Never leave the equipment unattended when it is plugged in. Unplug the equipment from its power source when it is not in use, before cleaning it, and before providing authorized service.

  Note: The optional power adapter is considered a power source for self-powered equipment.
- Keep all electrical components away from liquids to prevent shock.
- Assemble and operate the equipment on a solid, level surface. Locate the equipment a few feet from walls or furniture.
- Maintain the equipment in good working condition. Refer to the *Maintenance* section. Make sure that all fasteners are secure and, on treadmills, the running belt is clean and running smoothly.
- If you plan to move the equipment, obtain help and use proper lifting techniques. For more information, refer to *Moving the Equipment*.
- Use the equipment only for its intended purpose as described in this manual. Do not use accessory attachments that are not recommended by the manufacturer, as such attachments may cause injuries.

- Never operate the equipment if it is damaged, not working properly, when it has been dropped, or has been immersed in water. Return the equipment to a service center for examination and repair.
- Keep the power cord or optional power adapter and plug away from heated surfaces.
- Do not operate the equipment where aerosol (spray) products are being used or where oxygen is being administered.
- Do not use outdoors.
- Do not attempt to service the equipment yourself except to follow the maintenance instructions found in this manual.
- Never drop or insert objects into any opening. Keep hands away from moving parts.
- Do not set anything on the stationary handrails or handlebars, display console, or covers. Place liquids, magazines, and books in the appropriate receptacles.

Educating Users

Take time to educate users on the Important Safety Instructions found in both the *User Reference Manual* and *Product Owner's Manual*. Explain to your club or facility patrons that they should:

- Hold onto a stationary handrail or handlebar while stepping onto the equipment or when getting comfortably seated on the cycle.
- Face the display at all times.
- On treadmills: straddle the running belt and attach the safety clip to clothing at waist level before touching the display.

  Important: *For safety, make sure users step onto the running belt while it is moving at or below 1 mile per hour (1 kilometer per hour).*
- Hold on to a stationary handrail or handlebar with one hand whenever reaching with the other hand to touch the display keys.

Hazardous Materials and Proper Disposal

The self-powered equipment have an internal battery which contains materials that are considered hazardous to the environment. Proper disposal of the battery is required by federal law.

If you plan to dispose of your equipment, contact Precor Commercial Products Customer Support for information regarding battery removal. Refer to *Obtaining Service*.

Safety Code

The club owner or manager has the option to enable the safety code. The code involves entering four number keys in sequence. If the correct keys are not pressed within two minutes, further user access is denied. For more information, refer to *Treadmill Safety Features* and *Club Features*.

Safety Approval

When identified with the ETL-c logo, the equipment has been tested and conforms to the requirements of CAN/CSA-E-335-1/3-04, EN 60335-1: 2002 Safety of Household and Similar Electrical Appliances. This equipment is a Class S/B or C certified machine according to applicable EN957 standards.

Product Recycling and Disposal

This equipment must be recycled or discarded according to applicable local and national regulations.

Product labels, in accordance with European Directive 2002/96/EC concerning waste electrical and electronic equipment (WEE), determine the framework for the return and recycling of used equipment as applicable throughout the European Union. The WEEE label indicates that the product is not to be thrown away, but rather reclaimed upon end of life per this Directive.

In accordance with the European WEEE Directive, electrical and electronic equipment (EEE) is to be collected separately and to be reused, recycled, or recovered at end of life. Users of EEE with the WEEE label per Annex IV of the WEEE Directive must not dispose of end of life EEE as unsorted municipal waste, but use the collection framework available to customers for the return, recycling, and recovery of WEEE. Customer participation is important to minimize any potential effects of EEE on the environment and human health due to the potential presence of hazardous substances in EEE. For proper collection and treatment, refer to *Obtaining Service*.

Radio Frequency Interference (RFI)

Federal Communications Commission, Part 15

The equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. The equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the owner's manual instructions, may cause harmful interference to radio communications.

WARNING **Per FCC rules, changes or modifications not expressly approved by Precor could void the user's authority to operate the equipment.**

Industry Canada

This Class A digital apparatus complies with Canadian ICES-003.

Cet appareil numérique de la classe A est conforme à la norme NMB-003 du Canada.

ATTENTION: Haute Tension

Débranchez avant de réparer

European Applications

This product is compliant to:

- 2004/108/EC Electromagnetic Compatibility Directive.
- 2006/95/EC Low Voltage Directive.
- 2002/95EC Restriction of Hazardous Substances Directive.

This product conforms to the requirements of the European Council Directive 89/336/EEC, 2004/108/EC Electromagnetic Compatibility and has been tested to the following standards:

- EN55022, Limits & Methods of Measurement of Radio Interference, Information Technology Equipment.
- EN55024, Immunity of Information Technology Equipment.

This product also conforms to the requirements of the European Council Directive 73/23/EEC, 2006/95/EC Low Voltage Directive and has been tested to the following standard:

- IEC 335-1, EN60335-1 Safety of Household and similar Electrical Appliances.

Treadmill Grounding Instructions

The treadmill must be grounded. If the equipment malfunctions or breaks down, grounding provides a path of least resistance for electric current, which reduces the risk of electrical shock. The treadmill has is equipped with a power cord having an equipment-grounding conductor and a grounding plug. The plug must be inserted into an outlet that is properly installed and grounded in accordance with all local codes and ordinances. Failure to properly ground the treadmill could void the Precor Limited Warranty.

DANGER **Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or service person if you are in doubt as to whether the equipment is properly grounded. Do not modify the plug provided with the treadmill. If it does not fit the outlet, get a proper outlet installed by a qualified electrician.**

120 V and 240 V Equipment Designated for U.S. Markets

The treadmill must be connected to a dedicated, grounded circuit. A 20 amp dedicated circuit is recommended. The treadmill's grounding plug looks like the plug shown in Diagram 1 or Diagram 2. The power outlet must have the same configuration as the plug. No adapter should be used with this product.

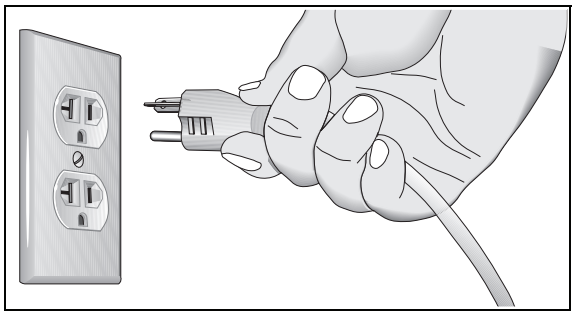

Diagram 1: 120-volt power plug

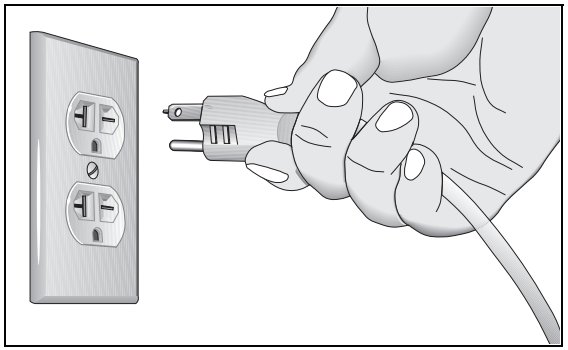

Diagram 2: 240-volt power plug

Obtaining Service

You should not attempt to service the equipment except for maintenance tasks described in this manual. For information about product operation or service, see the Precor web site at www.precor.com. Should you need more information regarding customer support numbers or a list of Precor authorized service centers, visit the Precor web site at www.precor.com/corp/contact.

For future reference, write the model, serial number, and date of purchase for all your Precor equipment in the space provided. The serial number is printed on a label located near the power cord connection (treadmills) or receptacle (self-powered equipment).

Model #: _____ Base Serial #: _____
Display Serial #: _____
Date purchased: _____

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Display Serial #: _____
Date purchased: _____

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Treadmill Safety Features

Before allowing users on Precor equipment, review the *Important Safety Instructions* found at the beginning of this manual. You should also teach your patrons how to safely use the equipment following the guidelines in *Entering the Safety Code*.

Entering the Safety Code

When the equipment is shipped from the factory, the safety code protection feature is disabled. If you wish to enable the safety code, refer to *Club Features*. Inform users that the treadmill requests a safety code to help prevent unauthorized use. When users select a program or press QUICKSTART at the PRECOR banner, the following prompt appears:

ENTER SAFETY CODE TO UNLOCK MACHINE

Users have two minutes to press the following number key sequence and continue their workout: 1, 2, 3, 4.

Important: *Tell users to hold onto the handrail with one hand before entering the safety code with the other hand.*

If the correct keys are pressed, the program selection process begins. If the code is incorrect, the display prompts the user to reenter the code after a 2-minute time out. Pressing five or more keys causes the display to return to the safety code prompt.

Note: On the treadmill, a 3-second countdown appears on the display, and then the running belt starts moving. Refer to *Workout Options* in the *User's Reference Manual*.

Using the Safety Clip

Instruct users how important it is to use the safety clip while exercising on the treadmill. Instruct them on how to attach it to their clothing near their waistline. If any complications occur, a strong tug on the safety lanyard will stop the running belt.

If the safety switch trips while users are exercising, have them reattach the safety clip, press the SPEED up key or QUICKSTART and reenter the safety code, if necessary.

Note: The treadmill retains users' workout statistics if they resume their workout within the limit set for pause mode.

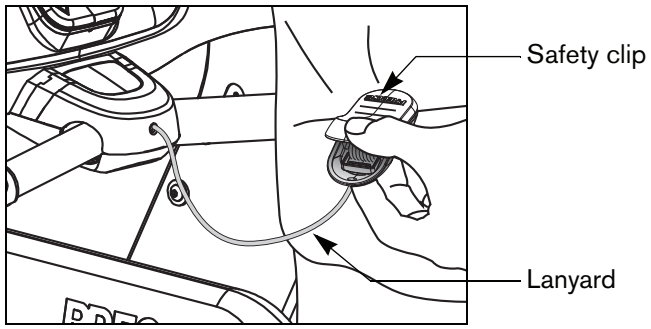

Diagram 3: Attaching the safety clip

Turning the Treadmill On and Off

To turn the treadmill On and Off, use the power switch located beneath the hood, near the power cord receptacle.

Important: *When it is not being used, turn the treadmill Off.*

Weight Limit

You should not allow runners over 350 lb. (160 kg) or walkers heavier than 500 lb. (225 kg) on the treadmill.

Location

It is important to keep the area around the treadmill open and free from encumbrances such as other equipment. The minimum space requirement needed for user safety and proper maintenance is three feet wide by six feet deep (one meter wide by two meters deep), directly behind the running belt.

Self-Powered Features

On self-powered equipment, the battery initializes and displays the Precor banner when a user starts exercising. A minimum rate of motion must be maintained for the banner to appear. Refer to Table 1. When a person meets the requirements, the power that is generated allows the equipment to function properly.

Table 1. Minimum requirements for operation

Equipment	***Rate of Motion***
EFX	40 strides per minute (spm)
Cycle	20 revolutions per minute (RPM)

Informational displays appear when the battery is low or when the rate of motion drops below the minimum requirements. The display explains what to do to retain power. If the messages are ignored, the equipment begins shutdown procedures to maintain the charge of the battery. Refer to *Informational Displays Prior to Shutdown*.

An optional power adapter can be purchased and provides sustained power to the equipment. If you plan to change the club settings, the power adapter is highly recommended. To purchase the optional power adapter, check with your dealer. Refer to *Obtaining Service*.

Informational Displays Prior to Shutdown

The equipment saves its battery charge by moving into a shutdown mode. If the user does not maintain the minimum rate of motion, then a 30-second shutdown process begins.

Dots appear in the display and all key presses are ignored. If no movement is detected of the rate of motion remains below the minimum, the dots steadily disappear as the countdown continues.

Note: The user can resume exercising if he or she begins before the countdown period elapses.

Important: *If the equipment is connected to a CSAFE master device, a slightly different scenario occurs. When ten seconds remain before the equipment shuts off, the exercise session ends. RESETTING appears in the display while the equipment disconnects from the CSAFE master device. All key presses are ignored.*

Symptoms of a Low Battery

If no one has used the equipment for an extended period of time, the battery may need recharging.

Symptoms of a low battery include:

- A flickering or erratic display
- User and program information is lost once the user stops exercising. No workout summary or notification of pending shutdown occurs.

Important: *To maintain a constant power source, use the optional power adapter.*

Using the Optional Power Adapter

After connecting the power adapter to the equipment, plug the opposite end into the appropriate power source (110/120v or 220/240v).

CAUTION: When the optional power adapter is in use, make sure that the power supply cord does not create a safety hazard. Keep it out of the way of traffic and moving parts. If the power supply cord or power conversion module is damaged, it must be replaced.

The display functions differently when the power adapter is connected. Because the power adapter provides a constant source of power, a user can pause for brief periods without initiating shutdown procedures. When the pause time limit expires and the user has not resumed exercising, the display returns to the Precor banner. Refer to *Setting a Pause Time Limit*. To learn how to install the power adapter, refer to *The Optional Power Adapter Kit*.

The Optional Power Adapter Kit

If you purchase the optional power adapter, you must also purchase the internal cable kit. The kit supplies the cable, bracket, and fasteners that connect the power adapter to the lower electronics board.

CAUTION: The internal cable kit must be installed by authorized service personnel. Do not attempt installation on your own as you could void the Precor Limited Warranty. For more information, refer to *Obtaining Service*.

Once the internal cable kit is installed, you can plug the optional power adapter into the equipment. Plug the opposite end into the appropriate power source for your equipment (110/120v or 220/240v). Review the *Important Safety Instructions* before using the power adapter.

Replacing the Battery

The equipment's battery is built to last for a long time. However, if you feel that the battery may need replacing, check with an authorized service technician. Refer to *Obtaining Service*.

CAUTION: The battery stored inside the equipment contains hazardous materials and must be disposed of according to Hazardous Waste Regulations. Refer to *Radio Frequency Interference (RFI)*.

Club Features

These next few pages explain how to customize the equipment for your club and view useful product information. All these features remain hidden to the club patrons and can only be accessed using special key presses. Read this section if you want to:

- Enable or disable the safety code (treadmill)
- Change the display to a different language
- Change the display to show U.S. standard or metric
- Set the maximum exercise and pause times
- Set a cool-down time limit
- Set the maximum speed and incline (treadmill)
- Enable or disable hidden programs or remote access (treadmill)
- Change the auto-level setting (EFX)
- Set the resistance range (cycle)
- View the odometer
- Display the number of hours the equipment has been in use
- View the software versions and part numbers
- Display the serial number
- Check the program usage and error logs

  Note: Refer to Table 2, on the next page, to review the club programming prompts and factory default settings that can be changed through club programming mode.

Club Programming Tips

- Always start at the Precor banner.
- Electrical power must be supplied. For self-powered equipment, a constant power source is available if you use the optional power adapter, otherwise you will have to maintain the minimum rate of motion. Refer to *Self-Powered Features*. If you plan to program self-powered equipment, purchasing the optional power adapter is highly recommended.

  Note: If you do not use the optional power adapter during club programming mode, and rate of motion falls below the minimum requirement, no warning is given when the equipment moves into its 30-second shutdown procedure.
- The club programming mode is accessed by pressing the RESET key at the Precor banner. The remaining key presses must occur quickly and without pause.

  Note: Treadmill keys that can be used interchangeably in club programming mode are: *PAUSE/RESET* and the *red STOP button*. On the EFX, the CLEAR and ENTER keys perform specific functions, but the number keypad is disabled once you enter club programming mode.
- The changes made in club programming mode become the default settings whenever the display resets to the Precor banner.

Table 2. Club custom features and settings

Equipment	*Club Programming Prompt*	*Factory Default Setting*	*Changes you can make*
Treadmill	SAFETY CODE	Disabled	An *enabled* safety code requires a 4-digit entry code before users can access any exercise programs.
All *	SELECT LANGUAGE	English	Several languages affect the display prompts. Choose one.
All *	SELECT UNITS	U.S.	Two standard units of measure affect the display prompts. Choose between U.S. or Metric.
All *	SET MAX WORKOUT TIME	60 minutes	Exercise session time limits range from 1 to 240 minutes. NO LIMIT is accessible beyond 240 minutes.
All *	SET MAX PAUSE TIME	120 seconds	Pause time limits range from 1 to 120 seconds (2 minutes). Restrictions exist for self-powered units.
All *	SET COOL DOWN TIME	5 minutes	Cool down time limits range from 0 to 5 minutes.
Treadmill	SET SPEED LIMIT	Maximum speed available.	Refer to *Treadmill: Determining the Club Speed Limit*.
Treadmill	SET INCLINE LIMIT	Maximum grade possible.	Refer to *Treadmill: Setting an Incline Limit*.
Treadmill	HIDDEN PROGRAMS	Hide programs	Two options are available: Show Programs or Hide Programs. Choose one.
Treadmill	REMOTE SPEED CONTROL	Disabled	A computer must be connected through the CSAFE port to enable this feature and change the speed or incline for a specific user.
EFX	SET CROSSRAMP AUTO-LEVEL	Mid-level of ramp incline range	This prompt only appears on EFX equipment which have adjustable ramps. Settings range from 1 to 20. Refer to *EFX: Changing the Auto-Level Settingg.*
Cycle	SET RESISTANCE RANGE	High	Settings range from High, Medium, and Low. Refer to *Cycle: Setting a Resistance Range.*

✱ This feature is available in all Precor club units.

Note: When you make changes in club programming mode, the new settings replace the factory defaults.

Accessing Club Programming Mode and Changing the Settings

Read the *Club Programming Tips* to identify useful information about customizing your Precor equipment.

To access the available menus and change the program settings, perform the following steps:

1. At the Precor banner, press the following keys in sequence without pausing between selections:

   RESET, 5, 6, 5, 1, 5, 6, 5

   The club programming prompts appear sequentially and in a menu format. Refer to Table 3 to determine which keys to use.

Table 3. Club Programming Mode keys

Key	*Description*	*Function*
▲ or ▼	Up or down arrow keys	Moves you through the programs and selections.
OK	OK key	Lets you choose or accept the displayed selection.
CLEAR	Number keypad CLEAR key	Returns to the previous menu level without saving any changes.
RESET	RESET key	Exits Club Programming Mode and returns to the Precor banner.

Note: The number keypad is disabled once you enter club programming mode.

Treadmill: Selecting Safety Code Protection

When the equipment is shipped from the factory, the safety code protection feature is disabled. If you enable the safety code, your patrons will need to enter four number keys in sequence to begin their exercise session and, on the treadmill, start the running belt. If the correct keys are not pressed within two minutes, further access is denied. For more information, refer to *Entering the Safety Code.*

2. At the SAFETY CODE prompt, press OK. Use an arrow key to alternate between the two selections.

Setting	*Description*
ENABLED	Causes the safety code prompt to appear prior to a workout and when returning from pause mode.
DISABLED	Does not require a safety code to operate.

CAUTION: Do not assume the equipment is safe because of safety code protection. Never leave children unsupervised around the equipment.

3. When you are ready, press OK to accept the displayed setting and move to the next feature. For other options, refer to Table 3.

Choosing a Language

The equipment can display user prompts, text, and user entries in seven different languages. When the equipment is shipped from the factory, it is set to display English.

Note: Programming prompts are not affected by language selection. The prompts in this section continue to appear in English.

4. At the SELECT LANGUAGE prompt, press OK. Use the navigational arrow keys to choose a language
5. When you are ready, press OK to accept the displayed setting and move to the next feature. For other options, refer to Table 3.

Selecting a U.S. Standard or Metric Display

The equipment can display measurements in either Metric or U.S. Standard. The default factory setting is set to display U.S. Standard. To change this setting, perform the following steps:

6. At the SELECT UNITS prompt, press OK. Use an arrow key to select a unit of measure (U.S. or METRIC).

   CAUTION: If you change the Unit of Measure display, be sure to check the speed setting on the treadmill to verify that it is correct. Refer to *Treadmill: Determining the Club Speed Limit*.

7. When you are ready, press OK to accept the displayed setting and move to the next feature. For other options, refer to Table 3.

Setting an Exercise Session Time Limit

You can limit how long a user can exercise on the equipment. For example, if you set the time limit to 20 minutes, users can only enter a workout time between 1 and 20 minutes.

Note: The automatic cool-down period is appended to the end of any time-based program, so adjust the time limit accordingly.

You can also let a user exercise indefinitely by selecting NO LIMIT. However, you will need to instruct users that once they select a program and the workout time appears in the display, they need to use the number keypad to type in 240, press the up arrow key until NO LIMIT appears, and then press OK.

The range of workout times available are 1 to 240 minutes and NO LIMIT.

8. At the SET MAX WORKOUT TIME prompt, press OK. Use the up or down arrow keys to change the displayed time limit.

   Note: When you press and hold an arrow key, the number increments by five, for example, 1, 5, 10, 15, 20. When you tap an arrow key, the number increments by one.

9. When you are ready, press OK to accept the displayed setting and move to the next feature. For other options, refer to Table 3.

Setting a Pause Time Limit

You can limit how long a user can pause while exercising on the equipment by entering a time between 1 and 120 seconds (two minutes). For example, if you set the pause time limit to 60 seconds, the display automatically resets to the Precor banner if no key press occurs within one minute.

Important: *The optional power adapter must be connected on self-powered equipment to establish a definitive pause time limit. If the optional power adapter is not attached and the rate of motion below the minimum requirements, the equipment begins its 30-second shutdown, effectively eliminating pause mode. Refer to the table in* Self-Powered Features*.*

10. At the SET MAX PAUSE TIME prompt, press OK. Use the up or down arrow keys to change the time limit. Choose between 1 and 120 seconds (two minutes).

11. When you are ready, press OK to accept the displayed setting and move to the next feature. For other options, refer to Table 3.

Setting a Cool-Down Time Limit

You can limit how long a user cools down after exercising on the equipment by entering a time between 0 and 5 minutes.

Important: *It is highly recommended that you set the cool-down period at or above three minutes. It takes time for a user's heart rate to return to a resting state after vigorous exercise. An effective cool-down period also reduces the amount of lactic acid in muscle tissue.*

12. At the SET COOL DOWN TIME prompt, press OK. Use the up or down arrow keys to display the available time limits. Choose between 0 and 5 minutes. The default setting is 5 minutes.
13. When you are ready, press OK to accept the displayed setting and move to the next feature. For other options, refer to Table 3.

Treadmill: Determining the Club Speed Limit

You can set a maximum speed for the treadmill. This limits how fast the running belt moves and, consequently, the number of speed settings that are available to the user. The speed is displayed in miles per hour (mph) or kilometers per hour (kph) depending upon the units of measure (U.S. standard or Metric) selected earlier. The speeds range from 0.5 to 12 mph (0.8 to 20 kph).

Important: *If you select a number that limits the miles per hour, your change will not affect the kilometers per hour (and vice versa). The treadmill does not convert the speed entered in mph (U.S. standard) to kph (Metric). It stores separate numbers for the different units of measure. To enter both values, you must first reset the display to the appropriate unit of measure, and then change the speed limit in this program. Refer to* Selecting a U.S. Standard or Metric Display.

14. At the SET SPEED LIMIT prompt, press OK. Use the up or down arrow keys to select the desired running belt speed limit.
15. When you are ready, press OK to accept the displayed setting and move to the next feature. For other options, refer to Table 3.

Treadmill: Setting an Incline Limit

You can set the maximum grade (percent of incline) for the treadmill. This limits the degree of incline and, consequently, the number of incline settings that are available to the user. The available range is 0% to 15% grade.

16. At the SET INCLINE LIMIT prompt, press OK. Use the up or down arrow keys to select the desired grade.
17. When you are ready, press OK to accept the displayed setting and move to the next feature. For other options, refer to Table 3.

Treadmill: Accessing Performance Programs

The performance-based Gerkin Fitness Test on the treadmill can be hidden from the user's view and, consequently, be unavailable during an exercise session.

If you keep the default factory setting, the TRACK program appears when the PERFORMANCE key is pressed.

If you wish to change this setting, perform the following steps:

18. Press OK to review the current HIDDEN PROGRAMS selection. Use an arrow key to alternate between the two selections.

Setting	***Description***
SHOW PROGRAMS	Causes the Fitness Test to appear and replace the Track program when a user presses the PERFORMANCE key.
HIDE PROGRAMS	Hides the Fitness Test and makes it inaccessible to the user. The TRACK Program appears when a user presses the PERFORMANCE key.

19. When you are ready, press OK to accept the displayed setting and move to the next feature. For other options, refer to Table 3.

Treadmill: Changing Remote Control Access

Important: *To affect this setting, the treadmill must be connected to a computer and you will need to be familiar with CSAFE commands.*

When you enable this program, you can set a user's speed and incline through a computer software program which interfaces with the CSAFE port on the treadmill.

The default factory setting is set to DISABLED. To change this setting, perform the following steps:

20. At the REMOTE CONTROL prompt, press OK. Use an arrow key to alternate between the two selections.

Setting	***Description***
ENABLED	Lets you set the speed and incline for individual users and their selected program using CSAFE commands through a computer connection.
DISABLED	Disconnects remote access so you cannot use the remote capabilities of a CSAFE connection. You would also use this setting when the treadmill is not connected to a computer.

21. When you are ready, press OK to accept the displayed setting and move to the next feature. For other options, refer to Table 3.

EFX: Changing the Auto-Level Setting

You can set a specific ramp incline so that the EFX automatically returns to it at the end of a workout session. Whatever incline you set, the EFX ramp returns to the setting if a user continues pedaling, once the program session has ended, and presses RESET to return to the Precor banner.

Note: This setting is only available on EFX units with adjustable ramps.

Important: *If you use this feature, connecting the optional power adapter is recommended. Instruct users about the auto-leveling feature and ask that they hold onto a stationary handrail with one hand while the equipment automatically moves to the set incline.*

22. At the SET CROSSRAMP AUTO-LEVEL prompt, press OK.
23. XRAMP *n* appears, where *n* is the ramp incline setting. Use the up or down arrow keys to select the desired ramp incline setting from 1 to 20.
24. When you are ready, press OK to accept the displayed setting and move to the next feature. For other options, refer to Table 3.

Cycle: Setting a Resistance Range

You can set a low, medium or high range of resistance on the recumbent or upright cycles. Within each setting, 25 levels of resistance are available, but the chosen setting affects the overall resistance range.

Physical therapy conditioning is an example where you might use this programming feature. If a user has an injury that needs low levels of resistance, you might set the resistance range to low to make sure that the user does not induce further injury by exceeding your recommended levels of resistance.

Table 4 provides short descriptions of each group.

Table 4. Resistance range settings on cycles

Setting	*Description*
HI or HIGH	Provides the full range of resistance available. If an upright cycle user chooses the high-end resistance levels, the cycle provides enough resistance to simulate sprinting or hill climbing for users wishing to stand on the upright cycle. It also provides enough resistance for elite riders that are capable of spinning at high speed with high resistance.
MED or MEDIUM	Provides approximately two thirds of the resistance that is available within the high group setting. Club owners may want to select the medium range for recumbent cycles. Since users cannot stand on recumbent cycles, less resistance is needed by the average (non-elite) user. A medium range may provide more comfort. It also allows users to make easier resistance changes in the preset programs.
LO or LOW	Provides approximately one third of the resistance that is available within the high group setting. The low range may be appropriate in special situations where poorly conditioned users are anticipated. The low range is not recommended for the club environment.

25. At the SET RESISTANCE RANGE prompt, press OK. Use the up or down arrow keys to choose LO, MED, or HI.
26. When you are ready, press OK to accept the displayed setting and move to the next feature. For other options, refer to Table 3.

Informational Displays

The equipment provides information about its use (odometer and hour meter), as well as software versions and part numbers, serial number, usage log, and error log. In general, you would only access this information if directed to do so by Precor Customer Support.

These instructions guide you through all the informational displays. To exit, press the RESET key at any time.

Important: *Quick access to the informational displays is available if error messages have appeared on the display and have been recorded in the error log. This feature is usually reserved for service personnel. At the Precor banner, press and hold RESET for 4 seconds. If DIAGS - INFORMATION DISPLAY appears continue with step 2. If no errors are logged, STOP KEY appears. When you release the key, the Precor banner returns.*

Note: On treadmills, the red STOP button can be used instead of the PAUSE/RESET key.

Viewing the Odometer

1. At the Precor banner, press the following keys in sequence and without pause:

   RESET, 6, 5

   DIAGS - INFORMATION DISPLAY appears briefly and is replaced by ODOMETER, which scrolls continuously.

2. When you are ready to view the odometer value, press OK.

   Note: The odometer value correlates to the type of Precor product and the standard of units, U.S. or Metric, selected in the club programs. Refer to Table 5.

Table 5. Odometer displays and values.

Equipment	***Odometer Display***	***Odometer Value***
Treadmill	miles or kilometers	number of cumulative miles (MILES) or kilometers (KM) logged to date.
EFX	strides	number of total strides logged to date.
Cycle	revolutions	number of total revolutions logged to date.

3. To move to the next display (hour meter), press CLEAR and then press the down arrow key on the navigational bar.

Viewing the Hour Meter

HOUR METER appears on the display and scrolls continuously.

4. When you are ready, press OK to see the number of hours that the equipment has been in use. The equipment tracks the elapsed minutes, but the value that appears is truncated to the nearest full hour.

5. To move to the next display (software versions), press CLEAR and then press the down arrow key on the navigational bar.

Viewing the Software Version and Part Numbers

U-BOOT SW appears on the display and scrolls continuously. Be prepared to write the part numbers in the step below. You will need these numbers when you call Customer Support with display-related questions. This information will help rule out any software-related problems.

6. When you are ready, press OK to view the upper board application software part number and version (for example, 48181-350).
7. To view the upper base application software version: U-BASE SW, press CLEAR and then, press the down arrow key followed by OK.

   Note: If a part number does not exist, 00000-000 appears.
8. To view the lower application software version: LOWER SW, press CLEAR and then, press the down arrow key followed by OK.
9. Write the numbers below.

   Upper Boot Software P/N: _____

   Upper Base Application Software P/N: _____

   Lower Application Software P/N: _____
10. To move to the next display (serial number), press CLEAR and then press the down arrow key on the navigational bar.

Displaying the Serial Number

SER. NUMBER appears on the display and scrolls continuously.

11. When you are ready, press OK to scroll the serial number across the display. The serial number is helpful when you contact Customer Support.

    Note: If no serial number has been entered, then NONE appears. Use the serial number located on a label on the front hood (treadmills) or optional power receptacle (self-powered equipment).
12. If you have not already done so, write the serial number onto the Warranty Registration card. You can also register online at www.precor.com.
13. To move to the next display (usage log), press CLEAR and then press the down arrow key on the navigational bar.

Displaying the Usage Log

USAGE LOG appears on the display and scrolls continuously. The usage log is helpful in determining user preferences in program selection.

14. When you are ready, press OK to view each program, the number of times it has been used, and the associated cumulative minutes.
15. To view usage information about the other available programs, press the down arrow key on the navigational bar.
16. To move to the next display (error log), press CLEAR and then press the down arrow key on the navigational bar.

Viewing or Erasing the Error Log

17. ERROR LOG appears on the display and scrolls continuously.

    When you are ready, press OK to determine how many errors exist in the error log. A heading scrolls across the display listing the number of errors in the log. Press OK again to view the entries.

    Note: If NO ERRORS appears, press RESET to return to the Precor banner, or press CLEAR to return to the ERROR LOG banner.

18. To view the each entry in the error log, press the down arrow key on the navigational bar. Each error code specifies when it occurred listing the odometer, unit, and hour meter. Current (amp) values may also be displayed.

19. Copy the error code information to paper so you can provide it to Customer Support if needed. Be sure to copy it exactly as shown.

20. To return to the informational display menu, press CLEAR.

21. When you no longer need the information, you may erase all entries in the error log by pressing the QUICKSTART key while any error description is scrolling across the display. Continue to maintain light pressure on the key until the message, HOLD TO CLEAR ERRORS, scrolls off the display. When the key is released, NO ERRORS appears on the display, which indicates the error log has been deleted.

    Important: *You cannot retrieve the error log once you have deleted it. You may want to resolve any issues you are experiencing with the equipment before erasing the error log.*

22. When you are ready, press RESET to return to the Precor banner.

Troubleshooting Error Codes

If an error code appears in the display, call an authorized service person for assistance. Refer to *Obtaining Service*.

Note: On treadmills, try removing the error by cycling the power. Turn the equipment Off and then On. If the error code continues to appear, call an authorized service person for assistance.

User ID Entry with CSAFE Equipment

The equipment is fully compatible with CSAFE protocols. When the equipment is connected to a CSAFE master device, the user is prompted to press ENTER and begin an identification process.

The user ID is displayed as five zeros and indicates the starting point. Table 6 describes key functions while in CSAFE mode

Table 6. Keys used to access CSAFE compatible equipment.

Keypad	*Description*
Number keypad	Use the number keys to enter a user ID. The number that is pressed appears on the right. As the user continues, the numbers fill in the display from right to left. When all five numbers are in place, the user must press ENTER or OK to submit the user ID.
CLEAR or BACK	Erases individual numbers in the user ID from right to left.
ENTER or OK	Submits the user ID. **Note:** User ID entry is bypassed when the user enters five zeros. No workout statistics are recorded.
RESET	Resets the display to the banner.

A message appears on the display and indicates when the user ID is accepted by the CSAFE master device. Once program selection is complete, the user can begin exercising.

To review information about CSAFE specifications, visit the web site at: www.fitlinxx.com/csafe

If you have questions or need technical support, refer to *Obtaining Service*.

Maintenance

It is important to perform the minor maintenance tasks described below. Failure to maintain the equipment as described in this section could void the Precor Limited Warranty.

DANGER **To reduce the risk of electrical shock, always unplug the equipment from its power source (an optional power adapter in the case of self-powered equipment) before cleaning it or performing any maintenance tasks.**

Daily Inspection

Look and listen for slipping belts, loose fasteners, unusual noises, worn or frayed power cords, and any other indications that the equipment may be in need of service. If you notice any of these, obtain service.

On treadmills, check for worn, frayed or missing safety lanyards. Replace missing or worn safety lanyards immediately. Make sure users attach the safety clip to their clothing before exercising on the treadmill.

Important: *If you determine that the equipment needs service, disconnect any power connections and move the equipment away from the exercising area. Place an OUT OF SERVICE sign on it and make sure all patrons and users know that they must not use the equipment.*

To order parts or to contact a Precor authorized service provider in your area, refer to *Obtaining Service*.

Daily Cleaning

Precor recommends the equipment be cleaned before and after each exercise session. Use mild soap and water to dampen a clean, soft cloth and wipe all exposed surfaces. This helps remove dust and dirt.

CAUTION: Do not use any acidic cleaners. Doing so will weaken the paint or powder coatings and void the Precor Limited Warranty. Never pour water or spray liquids on any part of the equipment. Allow the equipment to dry completely before using.

Frequently vacuum the floor underneath the equipment to prevent the accumulation of dust and dirt, which can affect the smooth operation of the equipment. Use a soft nylon scrub brush to clean the running belt on treadmills or the grooves on equipment with foot pedals.

CAUTION: On treadmills, as you clean the hood or side rails, be aware of the handrail extensions so you do not inadvertently hit your head or injure yourself.

EFX: Cleaning the Ramp

Whenever the ramp becomes soiled, clean the exposed surfaces of the ramp and roller wheels by taking the following steps.

Note: If your equipment has a ramp cover, remove it before performing the following steps. Refer to the EFX *Assembly Guide.*

1. Moisten a clean, soft cloth in a mild solution of soap and water.
2. Position one foot pedal at the top of the ramp (the other will automatically be positioned at the bottom).
3. Clean the exposed portions of the ramp.
4. Gently lift the roller wheels. Rotate each wheel while wiping it with the clean, soft cloth.
5. Switch the foot pedal position and finish cleaning the ramp.

Storing the Chest Strap

If you purchased the optional heart rate chest strap, store it in a place where it remains free of dust and dirt (for example, in a closet or drawer). Be sure to protect the chest strap from extremes in temperature. Do not store it in a place that may be exposed to temperatures below 32° F (0° C).

To clean the chest strap, use a sponge or soft cloth dampened in mild soap and water. Dry the surface thoroughly with a clean towel.

Treadmill: Checking the Alignment of the Running Belt

Proper belt alignment allows the belt to remain centered and ensures smooth operation. Realigning the belt takes a few simple adjustments. If you are unsure about this procedure, call Precor Customer Support. Refer to *Obtaining Service*.

CAUTION: Special care must be taken when aligning the running belt. Turn Off the treadmill while adjusting or working near the rear roller. Remove any loose clothing and tie back your hair. Be very careful to keep your fingers and any other object clear of the belt and rollers, especially in front of the roller and behind the deck. The treadmill will not stop immediately if an object becomes caught in the belt or rollers.

1. Make sure that the running surface is level. To operate correctly, the treadmill needs to be as level as possible. If needed, the rear feet can be adjusted to level the treadmill (refer to the *Assembly Guide*). However, if the treadmill is placed on an uneven surface, adjusting the rear feet can help but not compensate for extremely uneven surfaces.
2. Turn the equipment On.
3. Stand beside the treadmill and press QUICKSTART.
4. If needed, enter the safety code by pressing the number keys in sequence: 1, 2, 3, 4.

   The running belt starts automatically after a 3-second countdown appears on the display.

5. Press the SPEED up key until the display shows a speed of 3 mph (5 kph).

   CAUTION: If you hear any chafing or the running belt appears to be getting damaged, stop the running belt immediately by pressing the red STOP button. Contact Precor Customer Support.

6. Walk around to the rear of the equipment and observe the belt for a few minutes. The belt should run centered along the running bed. If the belt drifts off center, you must make adjustments. Refer to *Treadmill: Adjusting the Running Belt*.

   Important: *Failure to align the belt may cause the belt to tear or fray, which is not covered by the Precor Limited Warranty.*

7. To stop the running belt, press the red STOP button.
8. Turn the treadmill Off.

Treadmill: Adjusting the Running Belt

If you are unsure about adjusting the running belt, call Precor Customer Support (refer to *Obtaining Service*).

CAUTION: For your safety, use the power switch to turn Off the treadmill before making any adjustments. Do not adjust the running belt when someone is standing on the equipment.

1. Locate the right belt adjustment bolt in the rear end cap of the treadmill. Refer to Diagram 4.

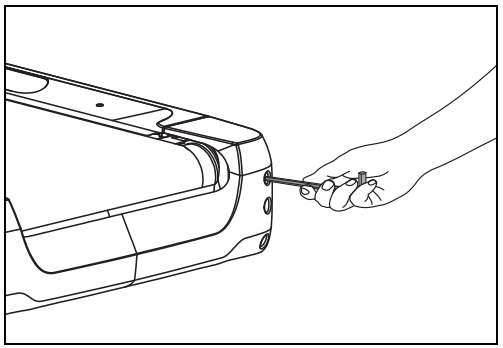

Diagram 4: Location of the adjustment bolt

To determine left and right, stand at the rear of the treadmill and face the display. Make all belt adjustments on the right rear corner bolt using the hex key provided.

- If the belt is off center to the LEFT, turn the adjusting bolt ¼ turn *counterclockwise*, which moves the running belt to the right.
- If the belt tracks off center to the RIGHT, turn the bolt ¼ turn *clockwise*; this moves the belt to the left.

Important: *Do not turn the adjusting bolt more than ¼ turn at a time. Overtightening the bolt can damage the treadmill.*

2. Recheck the alignment of the running belt by repeating the steps found in *Treadmill: Checking the Alignment of the Running Belt*.

Upright Cycle: Adjusting the Seat Tilt

To adjust the seat tilt on an upright cycle, take the following steps.

1. Use a 11⁄16-inch (17 mm) box-end wrench or crescent wrench to loosen the nut beneath the seat. Refer to Diagram 5.

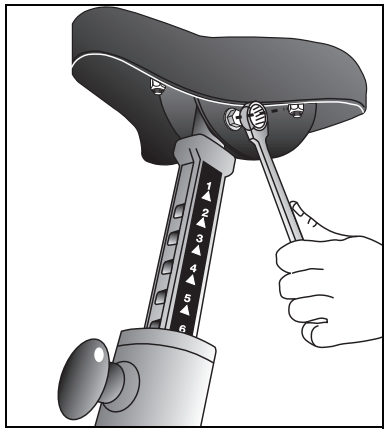

Diagram 5: Loosen nut to adjust seat tilt

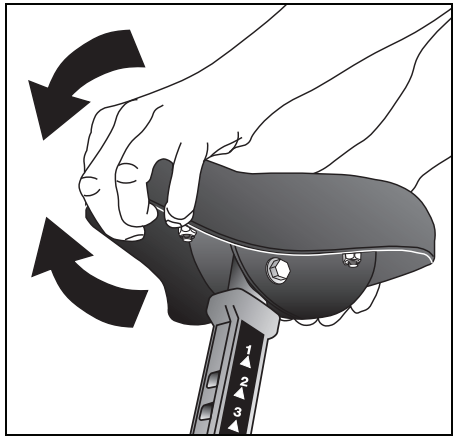

Diagram 6: Tilt the seat forward or backward

2. Adjust the seat tilt (forward or backward) as shown in Diagram 6.
3. Wrench tighten the nut
4. Apply pressure to the seat and make sure that it does not move. Readjust and retighten the nut, if needed.

Recumbent Cycle: Realigning the Seat

If the seat rocks side-to-side, you need to realign the center wheel underneath the seat. Adjustment screws are located on the left side of the seat rail.

To remove seat wobble (side to side movement), take the following steps.

1. Obtain a 3⁄16-inch and 5⁄16-inch hex key.

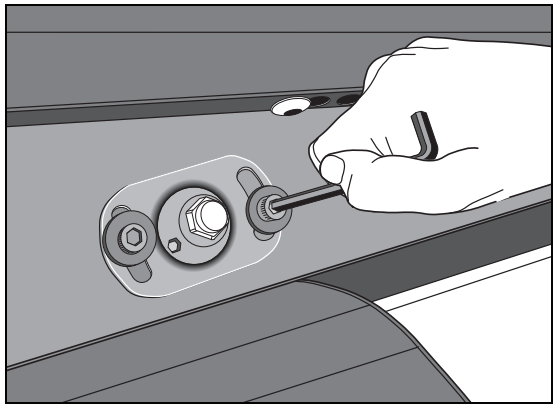

Diagram 7: Loosen the two adjustment screws

2. Use the 3⁄16-inch hex key to loosen the two adjustment screws as shown in Diagram 7.

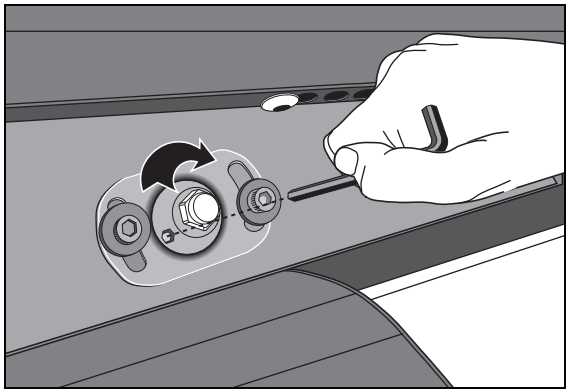

Diagram 8: Wheel lock adjustment

3. Use the 5⁄16-inch hex key to turn the wheel lock adjustment key clockwise ¼ turn. Refer to Diagram 8. This process realigns the center wheel inside the top rail. Leave the 5⁄16-inch hex key in place while you tighten the adjustment screws with the 3⁄16-inch hex key.
4. Remove the hex keys and check that the seat no longer rocks side-to-side. If the rocking movement continues, you need to repeat steps 2 and 3.

Moving the Equipment

It is important, if you plan to move the equipment, that you obtain adult help and use proper lifting techniques. The equipment is very heavy. Take advantage of the roller wheels on the equipment when moving it to a new location.

Important: *The plastic end cap, on the treadmill, is specifically designed for lifting. To avoid injury to yourself or damage to the equipment, ask for help in placing the treadmill where you plan to use it. Place a hand under each end of the end cap and, using proper lifting techniques, lift the rear of the treadmill so that it rolls on its front wheels.*

Long-Term Storage

When the equipment is not in use for any length of time, make sure it is turned Off (treadmill only) and the power cord or optional power adapter (self-powered equipment) is unplugged from its power source and is positioned so that it will not become damaged or interfere with people or other equipment.

Precor Commercial Equipment Limited Warranty

PLEASE READ THESE WARRANTY TERMS AND CONDITIONS CAREFULLY BEFORE USING YOUR PRECOR INCORPORATED PRODUCT. BY USING THE EQUIPMENT, YOU ARE CONSENTING TO BE BOUND BY THE FOLLOWING WARRANTY TERMS AND CONDITIONS.

Limited Warranty.

Precor Incorporated warrants all new Precor products to be free from defects in materials and manufacture for the warranty periods set forth below. The warranty periods commence on the invoice date of the original purchase. This warranty applies only against defects discovered within the warranty period and extends only to the original purchaser of the product. Parts repaired or replaced under the terms of this warranty will be warranted for the remainder of the original warranty period only. To claim under this warranty, the buyer must notify Precor or your authorized Precor dealer within 30 days after the date of discovery of any nonconformity and make the affected product available for inspection by Precor or its service representative. Precor's obligations under this warranty are limited as set forth below.

Warranty Periods and Coverage.

Commercial Cardiovascular Products, also known as C-Series Products, (excluding StretchTrainer, Strength Products).

- Seven years frame, five years display face assembly, three years motor controller, one year durable wear parts, two years parts, one year labor.
- For treadmills, five years drive motor.
- For self-powered ellipticals and bikes, one year battery.
- For InSite, one year parts and labor.
- Labor coverage for options as defined below.

StretchTrainer

Five years frame, two years parts, 90 days upholstery, no labor.

Strength Products (S3.45 and S3.25 only)

Ten years frame; three years bearings, guide rods, cams, pulleys; one year belts, cables, hand grips, miscellaneous parts; 90 days upholstery; no labor.

Options / Accessories / Battery-powered or Self-Operated Devices

Many options or accessories have components that are connected internally or mounted inside the electronic console. The following guidelines determine the warranty for these components. If the internal components are installed by the factory or by an authorized dealer as part of the original sale and delivery, they have a warranty that is identical to the warranty of the equipment in which they are connected or mounted. If the internal components are not installed by the factory or by an authorized dealer as part of the original sale and delivery, they have a 90 days parts and labor limited warranty. All components that are not internally connected have a 90 days parts only limited warranty. Satisfactory proof of purchase is required in all cases.

Conditions and Restrictions.

This warranty is valid only in accordance with the conditions set forth below:

1. The warranty applies to the Precor product only while
   a. it remains in the possession of the original purchaser and proof of purchase is demonstrated,
   b. it has not been subjected to accident, misuse, abuse, improper service, or non-Precor modification.
   c. claims are made within the warranty period.
2. Certain products are warranted for standard commercial use only (defined as use in non-fee paying clubs or facilities and less than 6 hours daily use. Unapproved use voids the warranty. Current standard commercial products include C936i, C932i, EFX524i, EFX534i.).
3. This warranty does not cover damage or equipment failure caused by electrical wiring not in compliance with electrical codes or Precor owner's manual specifications, or failure to provide reasonable and necessary maintenance as outlined in the owner's manual.
4. Except in Canada, Precor does not pay labor outside the United States.
5. Warranties outside the United States and Canada may vary. Please contact your local Dealer for details.

This Limited Warranty shall not apply to:

1. Software (PROM) version upgrades.
2. Normal wear and tear, consumables and cosmetic items, including, but not limited to the following: grips, seats, and labels.
3. Repairs performed on Precor equipment missing a serial number or with a serial tag that has been altered or defaced.
4. Service calls to correct installation of the equipment or instruct owners on how to use the equipment.
5. Pickup and delivery involved with repairs.
6. Any labor costs incurred beyond the applicable labor warranty period.

Disclaimer and Release.

The warranties provided herein are the exclusive warranties given by Precor and supersede any prior, contrary or additional representations, whether oral or written. ANY IMPLIED WARRANTIES, INCLUDING THE WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE THAT APPLY TO ANY PARTS DESCRIBED ABOVE ARE LIMITED IN DURATION TO THE PERIODS OF EXPRESS WARRANTIES GIVEN ABOVE FOR THOSE SAME PARTS. PRECOR HEREBY DISCLAIMS AND EXCLUDES THOSE WARRANTIES THEREAFTER. Some States do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. PRECOR ALSO HEREBY DISCLAIMS AND EXCLUDES ALL OTHER OBLIGATIONS OR LIABILITIES, EXPRESS OR IMPLIED, ARISING BY LAW OR OTHERWISE, WITH RESPECT TO ANY NONCONFORMANCE OR DEFECT IN ANY PRODUCT, INCLUDING BUT NOT LIMITED TO: (A) ANY OBLIGATION, LIABILITY, RIGHT, CLAIM OR REMEDY IN TORT, WHETHER OR NOT ARISING FROM THE NEGLIGENCE OF PRECOR OR ITS SUPPLIERS (WHETHER ACTIVE, PASSIVE OR IMPUTED); AND (B) ANY OBLIGATION, LIABILITY, RIGHT, CLAIM OR REMEDY FOR LOSS OF OR DAMAGE TO ANY EQUIPMENT. This disclaimer and release shall apply even if the express warranty set forth above fails of its essential purpose.

Exclusive Remedies.

For any product described above that fails to conform to its warranty, Precor will provide, at their option, one of the following: (1) repair; (2) replacement; or (3) refund of the purchase price. Precor Limited Warranty service may be obtained by contacting the authorized dealer from whom you purchased the item. Precor compensates Servicers for warranty trips within their normal service area to repair commercial equipment at the customer's location. You may be charged a trip charge outside the service area. THESE SHALL BE THE SOLE AND EXCLUSIVE REMEDIES OF THE BUYER FOR ANY BREACH OF WARRANTY.

EXCLUSION OF CONSEQUENTIAL AND INCIDENTAL DAMAGES.

PRECOR AND/OR ITS SUPPLIERS SHALL HAVE NO OBLIGATION OR LIABILITY, WHETHER ARISING IN CONTRACT (INCLUDING WARRANTY), TORT (INCLUDING ACTIVE, PASSIVE, OR IMPUTED NEGLIGENCE AND STRICT LIABILITY), OR OTHERWISE, FOR DAMAGE TO THE EQUIPMENT, PROPERTY DAMAGE, LOSS OF USE, REVENUE OR PROFIT, COST OF CAPITAL, COST OF SUBSTITUTE EQUIPMENT, ADDITIONAL COSTS INCURRED BY BUYER (BY WAY OF CORRECTION OR OTHERWISE) OR ANY OTHER INCIDENTAL, SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, WHETHER RESULTING FROM NONDELIVERY OR FROM THE USE, MISUSE OR INABILITY TO USE THE PRODUCT. This exclusion applies even if the above warranty fails of its essential purposes and regardless of whether such damages are sought for breach of warranty, breach of contract, negligence, or strict liability in tort or under any other legal theory. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights, which vary from state to state.

Complete this portion and keep for your records.

Purchased From: _____
(Dealer or store name)

Phone Number: _____
(Dealer or store telephone number)

Product/Model: _____
(For example: EFX534i or C966i)

Serial Number: _____
(The serial number is found on the shipping container.)

Effective 27 March, 2006
P/N 36286-112

Notes:

Thank You and Welcome to Precor

PRECOR® USA
move beyond®

We are confident that you will be pleased with your purchase and that your new Precor equipment will help satisfy your customers' fitness needs, while helping you meet your business goals.

To allow us to serve you better, please take a few moments to complete and return your warranty registration.

YOU MAY ALSO REGISTER ONLINE AT

www.precor.com/warranty

If you have questions or need additional information, contact your local dealer or call Precor Commercial Products Customer Support at 888-665-4404.

Fold along dotted line and tape closed before mailing.

COMM.

PRECOR® USA
Precor Incorporated
20031 142nd Avenue NE
PO Box 7202
Woodinville, WA 98072-4002

PLACE
STAMP
HERE

TELL US ABOUT YOUR NEW PRECOR PRODUCTS

Date of Purchase:

Month Day Year

Purchased from (Dealer name)**:**

Product Serial Number(s):

The serial number is located on the shipping box and on the product.

Add additional sheets of paper or register online at www.precor.com/warranty

Please indicate the type and number of products purchased:

- ❑ #:_____ Elliptical Fitness CrossTrainer (EFX®)
- ❑ #:_____ Treadmill
- ❑ #:_____ Stair Climber
- ❑ #:_____ Cycle
- ❑ #:_____ Strength Station
- ❑ #:_____ StretchTrainer™

TELL US ABOUT YOUR FACILITY

Name of Facility

❑ Mr.
❑ Mrs.
❑ Ms.

Contact Person — First Name Last Name

Facility Address Apt./Suite

City State Zip Code

Area Code Facility Telephone Number

Your Business Email Address

How many members do you have?

❑ Less than 100 ❑ 100 – 500 ❑ 500 – 1000 ❑ 1000 – 2000 ❑ 2001 +

What percentage of floor space do you allocate for cardio equipment?

❑ 0% to 20% ❑ 20% to 40% ❑ 40% to 60% ❑ 60% to 80% ❑ 80% to 100%

What type of equipment makes up your cardio offering (check all that apply)?

❑ Treadmills ❑ Ellipticals ❑ Cycles ❑ Stair Climbers ❑ Rowing Machines ❑ Other _____

What other brands of cardio equipment do you currently offer (check all that apply):

❑ Life Fitness ❑ True ❑ Cybex ❑ StarTrac ❑ Other _____

What other Precor equipment do you currently offer (check all that apply):

❑ EFX ❑ Cycle ❑ StretchTrainer™
❑ Treadmill ❑ Stair Climber ❑ Strength Machine ❑ Other _____

TELL US ABOUT YOUR PURCHASE

Which best describes this purchase (check all that apply):

- ❑ First Precor product
- ❑ Replaces same type of product – different brand
- ❑ Replaces a Precor product of the same type
- ❑ Enhancement to equipment already owned

How did you FIRST become aware of this product (choose only one):

- ❑ Authorized Precor dealer
- ❑ Precor sales representative
- ❑ Trade show/conference
- ❑ Internet
- ❑ News report or product review
- ❑ Club/fitness magazine advertisement
- ❑ Trade/consumer magazine article
- ❑ Other _____

What factors MOST influenced your decision to purchase this product (choose up to three):

- ❑ Precor reputation
- ❑ Prior product experience
- ❑ Design/appearance
- ❑ Value for the price
- ❑ Special product features
- ❑ Warranty
- ❑ Service
- ❑ Rebate or sale price

Please detach and mail in the warranty registration within ten days of purchase.

P/N 45622-101 Effective 30 June 2002

PRECOR® USA
move beyond®

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NOTICE:
Precor is widely recognized for its innovative, award winning designs of exercise equipment. Precor aggressively seeks U.S. and foreign patents for both the mechanical construction and the visual aspects of its product design. Any party contemplating the use of Precor's product designs is hereby forewarned that Precor considers the unauthorized appropriation of its proprietary rights to be a very serious matter. Precor will vigorously pursue all unauthorized appropriation of its proprietary rights.

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